

Note:

Refit the gear shift drums according to the marks made on the gearbox casing during removal.



Incorrect positioning of the gear shift drums during refitting could result in a broken casing or a malfunction of the automatic gearbox.

The gear shift drums must be positioned as shown in the picture.

Refit:



the gear shift drums, paying attention to the position of the lugs and/or the marks made,



the gearbox control fork shafts.

Fit the gear shift drum pinions.

Refit the gear shift drum pinion shafts.

3. FINAL OPERATION

Proceed in the reverse order to removal.



Repair-12x07x02x44-01x37-1-1-1.xml



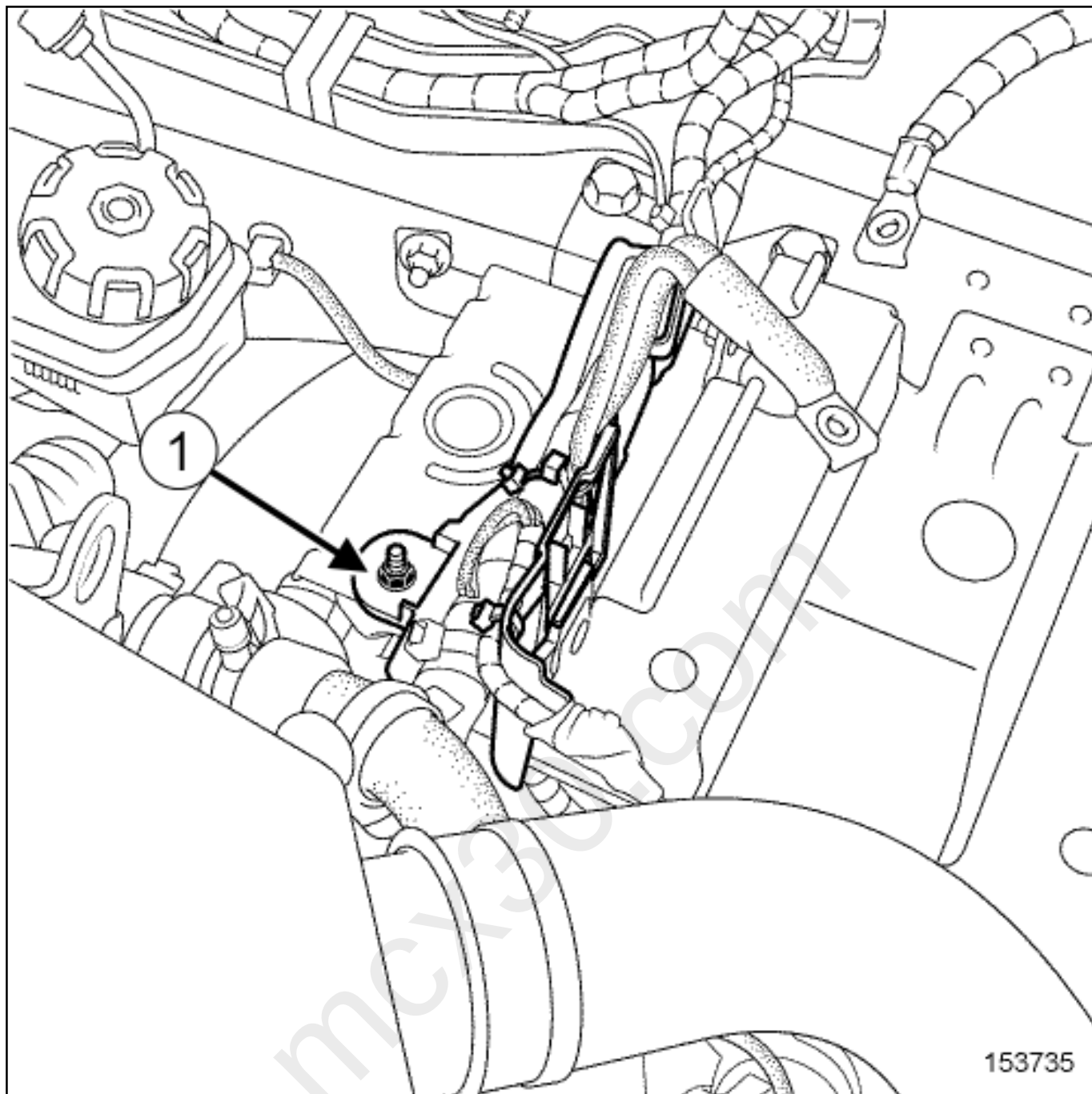
GEAR CONTROL UNIT: ADJUSTMENT

Vehicle	Type of gearbox	Adjustment values	Position of lever	Position on gearbox
X87	DC4	Automatic	D	D

ADJUSTMENT

1. ADJUSTMENT PREPARATION OPERATION

- ☐ Remove:
- the battery [Battery: Removal - Refitting](#) ,
 - the battery tray [Battery tray: Removal - Refitting](#) .



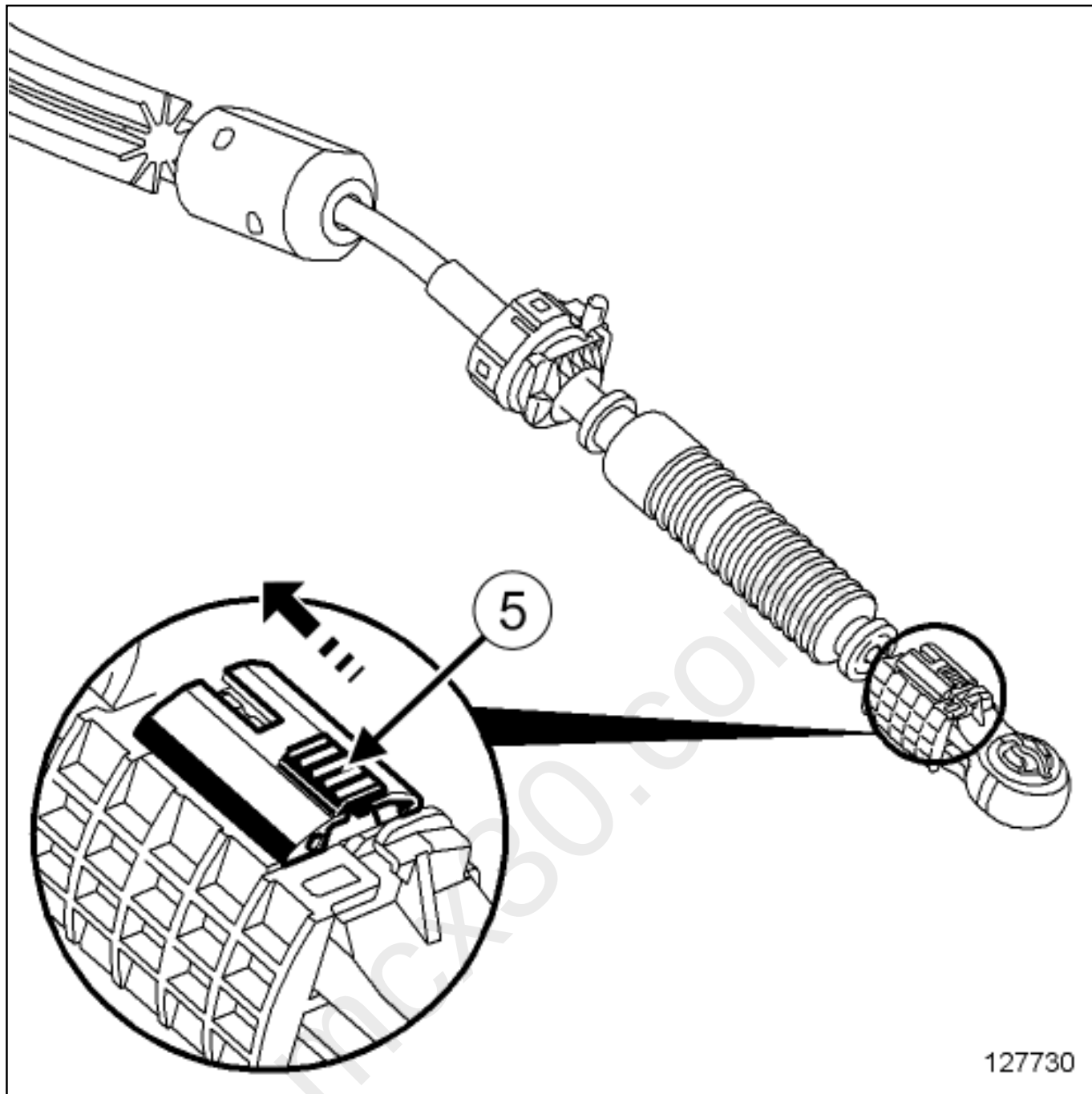
- Remove the nut(1) from the engine wiring.

- Move aside the wiring channel.

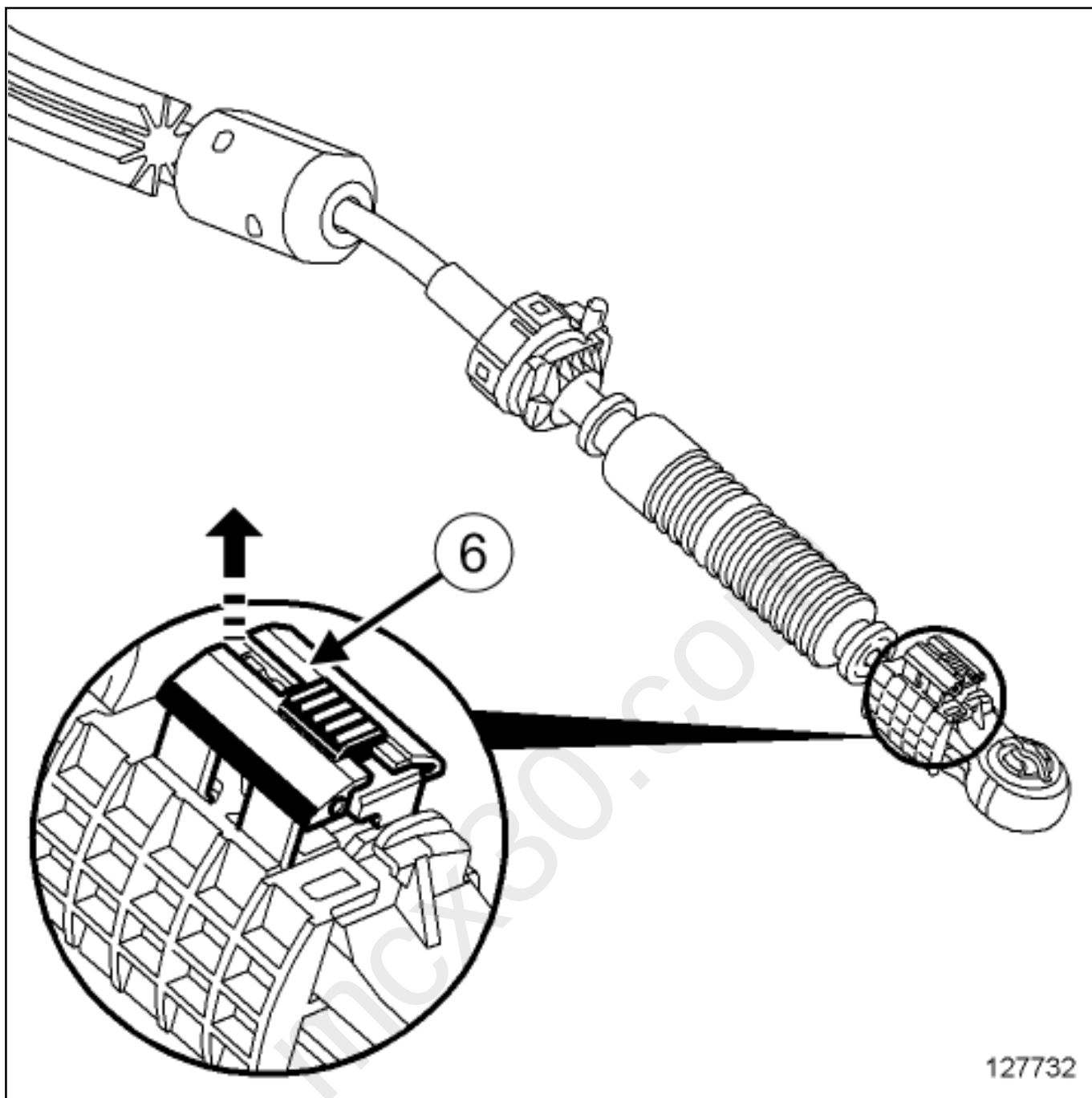
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Unclip the gearbox breather hose.

2. ADJUSTMENT OPERATION



Unlock the cable end by pushing the safety clip(5) in the direction of the arrow until it clicks.

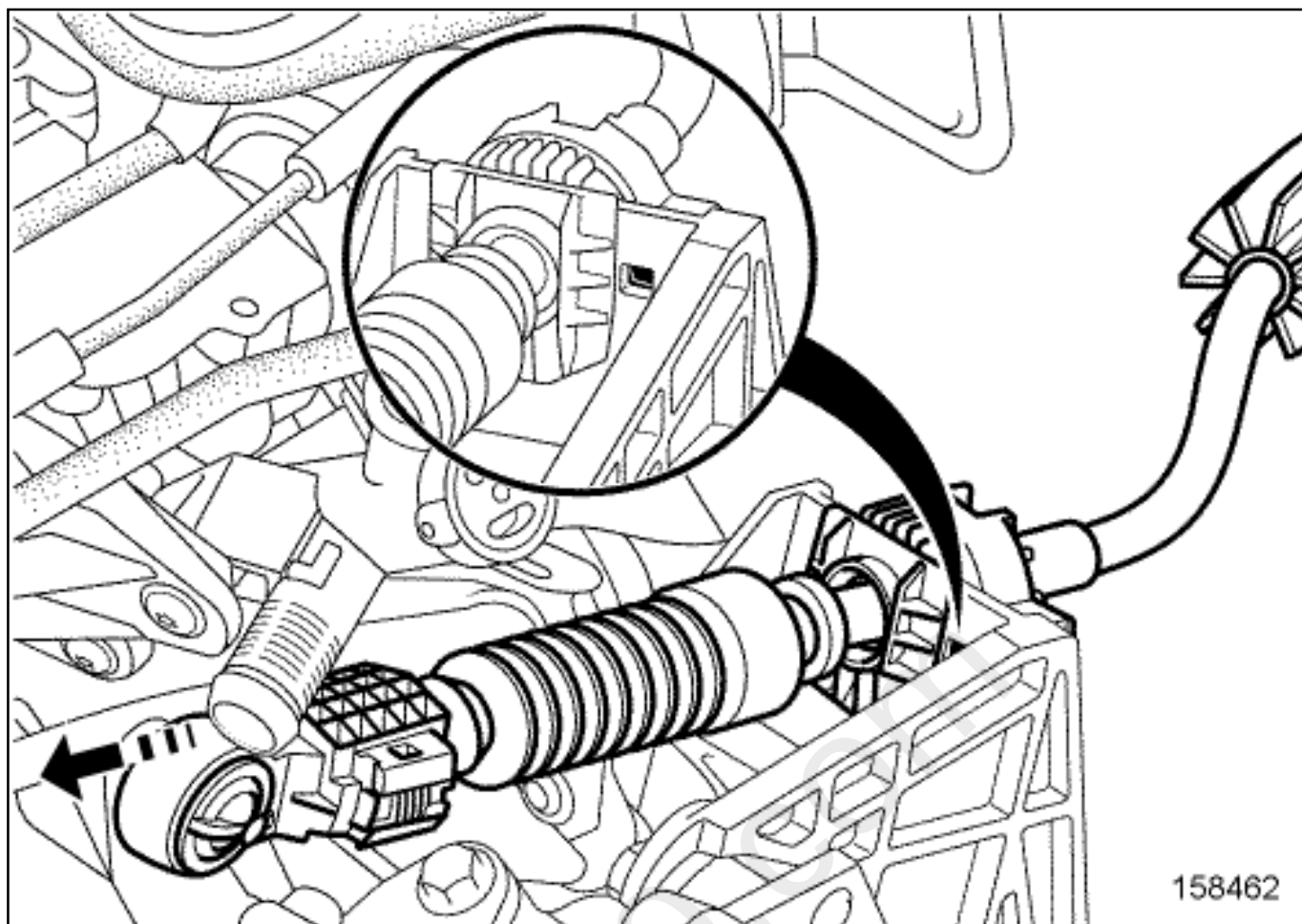


Lift the catch(6) upwards.



Note:

In this position, the end of the cable is free to slide axially.

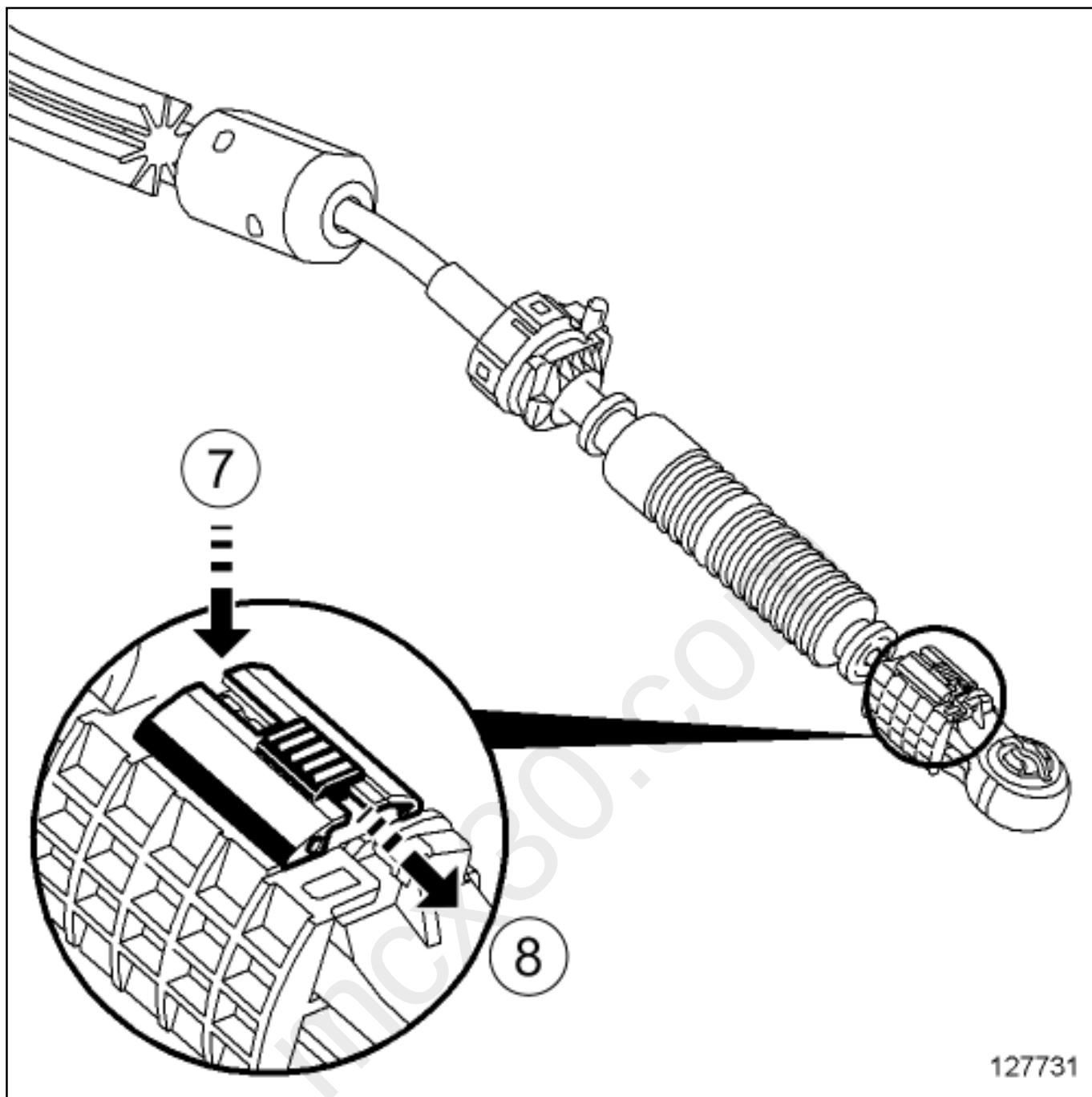


Put the gearbox lever in position D.



Note:

D position: the last position towards the front of the vehicle.



Press the catch in the direction of the arrow(7) to release the safety clip.

Lock the cable end by pressing the safety clip in the direction of the arrow(8) until it clicks.

3. FINAL OPERATION